



Nissan Sentra 2.0 SL shown in Brilliant Silver.

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**Go Auto**

## **2011 NISSAN SENTRA®**

**HIT THE ROAD AND LET THE FUN BEGIN.** Sentra is smart, stylish and ready for anything. Drive over 400 miles between fill-ups with up to 34 highway mpg.<sup>1</sup> A powerful engine and advanced suspension keep you ahead of the curves. An available Nissan Navigation System gets you there. And clever storage keeps life organized. Want more? The Sentra SE-R revs it up.

<sup>1</sup> EPA fuel consumption estimates of 27 mpg city/34 mpg highway for 2011 Sentra 2.0-L equipped with Xtronic CVT.® Actual mileage may vary with driving conditions – use for comparison only.



**SHIFT** the way you move

## FOUR EXCEPTIONAL NISSAN SENTRAS TO CHOOSE FROM.



**2.0:** A FUN PLACE TO START



**2.0 S:** MORE CONVENIENCE



**2.0 SR:** GET SPORTY



**2.0 SL:** FEATURE-PACKED AND READY

## FEATURES

	2.0	2.0 S	2.0 SR	2.0 SL	
<b>EXTERIOR</b>	Fog lights				
	Sport front and rear sport fascias, including sport grille				
	Smoked headlight surround and smoked taillights				
	Lower body side sill extensions and chrome exhaust-tip finisher				
	Rear spoiler (Xtronic CVT® models only)				
	Body side moldings with chrome insert				
	Dual power body-color outside mirrors (manual on 2.0 model)				
Power sliding glass moonroof with tilt feature				[S]	
<b>AUDIO</b>	AM/FM/CD audio system				
	Premium AM/FM/CD audio system, with 4.3" color display				
	USB connectivity and MP3/WMA CD playback capability		[V]	[V]	
	Interface System for iPod® <sup>1</sup>				
	Auxiliary audio input jack <sup>2</sup>				
	Illuminated steering-wheel-mounted audio controls				
	Radio Data System (RDS) and speed-sensitive volume control				
	Four speakers				
	Six speakers				
	Rockford Fosgate eight-speaker system, including two 8" subwoofers		[V]	[V]	[A]
	XM® Satellite Radio <sup>3</sup>				
	<b>INTERIOR</b>	Nissan Navigation System with 5" color touch-screen monitor			[N] [S]
XM NavTraffic® <sup>3</sup>				[N] [S]	
Nissan Intelligent Key® keyless entry and ignition system		[C]	[C]		
Bluetooth® Hands-free Phone System		[C]	[C]		
RearView Monitor <sup>4</sup>				[S]	
Cargo nets and hooks		[C]	[C]	[S]	
Trip computer and outside temperature display					
Power windows with driver's one-touch auto-up/down					
Power door locks with auto-locking feature					
Remote keyless entry					
Remote trunk release		[C]	[C]		
Air conditioning with in-cabin microfilter					
Cruise control with illuminated steering-wheel-mounted controls					
Oversize glove compartment					
Driver's seatback pocket					
Passenger's seat back pocket					
Overhead map lights					
Center console with adjustable cup holders					
Driver-side coin holder, upper dash storage and front door pockets					
Tilt steering column					
Variable intermittent windshield wipers					
Driver visor vanity mirror					
Passenger visor vanity mirror					
Dual illuminated visor vanity mirrors				[S]	
Two 12-volt DC power outlets (one on 2.0 model)					

	2.0	2.0 S	2.0 SR	2.0 SL	
<b>SEATING/APPOINTMENTS</b>	4-way manual adjustable driver's seat				
	6-way manual adjustable driver's seat (includes height adjustment)				
	4-way manual front-passenger's seat				
	Cloth seat trim				
	Leather-appointed seats				[L]
	Heated front seats				[L]
	Rear seat center armrest with cup holders				
	60/40 Split fold-flat rear seatbacks				
	Leather-wrapped steering wheel		[C]	[C]	
	Wood-tone trim (Beige interior); metallic-tone accents (Charcoal interior)				
Trunk lid trim					
<b>SAFETY/SECURITY</b>	Nissan Advanced Air Bag System with dual-stage supplemental front air bags with seat belt and occupant-classification sensors				
	Driver and front-passenger side-impact supplemental air bags				
	Roof-mounted curtain side-impact supplemental air bags for front and rear-seat outboard occupant head protection				
	Vehicle Dynamic Control (VDC) <sup>5</sup>				
	Traction Control System (TCS)				
	3-point ALR/ELR passenger seat belt system (ELR for driver)				
	Front seat belts with pretensioners and load limiters				
	Front-seat Active Head Restraints				
	LATCH System (Lower Anchors and Tethers for CHildren)				
	Child-safety rear door locks				
	Zone Body construction with front and rear crumple zones				
	Energy-absorbing steering column				
	Hood-buckling creases				
	Pipe-style steel side-door guard beams				
	Tire Pressure Monitoring System (TPMS)				
Nissan Vehicle Immobilizer System					
Vehicle Security System					

- Standard
- Optional
- [AC] Accessory
- [C] Part of Convenience Package
- [V] Part of Visual Audio Package
- [L] Part of 2.0 SL Leather Package
- [N] Part of 2.0 SL Navigation Package
- [S] Part of 2.0 SL Special Value Package
- [A] Part of 2.0 SL Audio Package

<sup>1</sup> Always give your full attention to driving. Avoid operating your iPod® in such a way that you can be distracted during vehicle operation. See dealer for details. iPod is a registered trademark of Apple Inc. All rights reserved. iPod not included. <sup>2</sup> Driving is serious business and requires your full attention. Do not operate any devices connected to the auxiliary audio input jack while driving. <sup>3</sup> Required XM Radio, XM NavTraffic and XM NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. XM NavTraffic available in select markets. XM Services available only to those at least 18 years of age in the 48 contiguous United States and D.C. Fees and programming subject to change. Subscriptions governed by XM Customer Agreement available at xmradio.com. ©2010 SIRIUS XM Radio Inc. SIRIUS, XM and all related marks and logos are trademarks of SIRIUS XM Radio Inc. and its subsidiaries. <sup>4</sup> The optional RearView Monitor is a convenience, but is not a substitute for proper backing procedures. Always turn and check that it is safe to do so before backing up. The RearView Monitor may not detect every object behind you. <sup>5</sup> VDC, which should remain on when driving except when freeing the vehicle from mud or snow, cannot prevent accidents due to abrupt steering, carelessness, or dangerous driving techniques. Always drive safely. The Bluetooth word mark and logos are owned by Bluetooth SIG, Inc., and any use of such marks by Nissan is under license.

## PACKAGES

### ☑ CONVENIENCE PACKAGE (2.0 S, 2.0 SR)

Nissan Intelligent Key® keyless entry and ignition system  
Remote trunk release via Nissan Intelligent Key®  
Bluetooth® Hands-free Phone System  
Leather-wrapped steering wheel  
Cargo nets and hooks

### ☑ VISUAL AUDIO PACKAGE (2.0 S, 2.0 SR)

Premium AM/FM/CD audio system with 4.3" color display  
USB connection port for iPod® interface and other compatible devices  
Rockford Fosgate eight-speaker system, (two 8" subwoofers, two 6" x 9" speakers, and four 2.5" mid-range tweeters)  
This package requires Convenience Package.

### ☑ 2.0 SL LEATHER PACKAGE

Leather-appointed seats  
Heated front seats

### ☑ 2.0 SL NAVIGATION PACKAGE

Nissan Navigation System with 5" color touch-screen monitor  
XM NavTraffic®<sup>1</sup>

### ☑ 2.0 SL SPECIAL VALUE PACKAGE

Nissan Navigation System with 5" color touch-screen monitor  
XM® NavTraffic<sup>1</sup>  
RearView Monitor<sup>2</sup>  
Power sliding glass moonroof with tilt feature  
Dual illuminated visor vanity mirrors  
Cargo net and hooks

### ☑ 2.0 SL AUDIO PACKAGE

Rockford Fosgate eight-speaker system, including two 8" subwoofers  
This option requires 2.0 SL Special Value Package.

## SPECIFICATIONS

### ENGINE

MR20DE – 2.0-liter DOHC 16-valve 4-cylinder engine  
Horsepower – 140 hp<sup>5</sup> @ 5,100 rpm  
Torque – 147 lb-ft<sup>5</sup> @ 4,800 rpm  
Emissions – Tier 2, Bin 5 (LEV2-PZEV on CA emission vehicles)

### DRIVETRAIN

Front engine/Front-Wheel Drive  
6-speed manual transmission (2.0)  
Xtronic CVT® (Continuously Variable Transmission) – standard on 2.0 S, 2.0 SR, 2.0 SL; optional on 2.0

### WHEELS AND TIRES

15" x 6.5" steel wheels with wheel covers (2.0)  
16" x 6.5" steel wheels with wheel covers (2.0 S)  
16" x 6.5" 7-spoke aluminum-alloy wheels (2.0 SR)  
16" x 6.5" 8-spoke aluminum-alloy wheels (2.0 SL)  
P205/60HR15 tires (2.0)  
P205/55HR16 tires (2.0 S, 2.0 SR, 2.0 SL)

### SUSPENSION AND BRAKES

Front: Independent strut suspension  
Rear: Torsion beam axle suspension with integrated rear stabilizer bar  
Front stabilizer bar  
Vehicle-speed-sensitive electric power steering  
11.02" vented front disc/rear drum brakes  
Anti-lock Braking System (ABS) and Electronic Brake force Distribution (EBD)



< Nissan Intelligent Key® stays put, doors and trunk open at the push of a button.

An available Nissan Navigation > System offers more than just directions.<sup>4</sup>



Bluetooth® Hands-free Phone System means you're wireless, voice-activated and free to speak up.<sup>3</sup>



< A large cargo space with 60/40 split fold-flat rear seats offers flexibility.

<sup>1</sup> Required XM Radio, XM NavTraffic and XM NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. XM NavTraffic available in select markets. XM Services available only to those at least 18 years of age in the 48 contiguous United States and D.C. Fees and programming subject to change. Subscriptions governed by XM Customer Agreement available at xmradio.com. ©2010 SIRIUS XM Radio Inc. SIRIUS, XM and all related marks and logos are trademarks of SIRIUS XM Radio Inc. and its subsidiaries. <sup>2</sup> The optional RearView Monitor is a convenience, but is not a substitute for proper backing procedures. Always turn and check that it is safe to do so before backing up. The RearView Monitor may not detect every object behind you. <sup>3</sup> Availability of specific features is dependent upon the phone's Bluetooth® support. Please refer to your phone Owner's Manual for details. Cell phone not included. The Bluetooth word mark and logos are owned by Bluetooth SIG, Inc., and any use of such marks by Nissan is under license. <sup>4</sup> Never program while driving. GPS mapping may not be detailed in all areas or reflect current road regulations. Navigation system is inoperable in Hawaii and Alaska. It is operational in the contiguous 48 states and Canada. <sup>5</sup> CA emissions (PZEV) equipment causes a nominal reduction in horsepower (from 140 hp to 135 hp) and torque (from 147 lb-ft to 142 lb-ft).

Cargo shown for display purposes only. Nissan recommends that all loose items be secured when transported. Cargo and load capacity limited by weight and distribution.

UNIVERSAL CITY NISSAN  
3550 CAHUENGA BLVD W  
LOS ANGELES, CA 90068  
(818) 769-8100

MILLER NISSAN  
5425 VAN NUYS BLVD  
VAN NUYS, CA 91401  
(818) 787-8400

SANTA MONICA NISSAN  
1599 SANTA MONICA BLVD  
SANTA MONICA, CA 90404  
(310) 998-2200

GLENDALE NISSAN  
727 S BRAND BLVD  
GLENDALE, CA 91204  
(818) 240-6000

## TWO EXCEPTIONAL NISSAN SENTRA SE-Rs TO CHOOSE FROM.



**SE-R: BUILT READY TO PERFORM**



**SE-R SPEC V: ALL THE PERFORMANCE EXTRAS**

### FEATURES

	SE-R	SE-R SPEC V	
<b>STYLING</b>	Sport grille	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Sport front and rear fascias	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Smoked headlight surround and smoked taillights	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Lower-body side sill extensions	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Chrome exhaust-tip finisher	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Fog lights	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Rear spoiler with integrated LED brake light	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Splash guards	<input checked="" type="checkbox"/> AC	<input checked="" type="checkbox"/> AC
	Dual power body-color outside mirrors	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Power sliding glass moonroof with tilt feature	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
<b>AUDIO</b>	Premium AM/FM/CD audio system with 4.3" color display	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	USB connectivity and auxiliary audio input jack <sup>1</sup>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Interface System for iPod <sup>2</sup>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	MP3/WMA CD playback capability	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Radio Data System (RDS) and speed-sensitive volume control	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Six speakers	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Rockford Fosgate eight-speaker system, including two 8" subwoofers	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
XM <sup>3</sup> Satellite Radio <sup>3</sup>	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2	
<b>INTERIOR</b>	Nissan Navigation System with 5" color touch-screen monitor	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
	XM NavTraffic <sup>3</sup>	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
	Nissan Intelligent Key <sup>4</sup> keyless entry and ignition system	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
	RearView Monitor <sup>4</sup>	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2
	Trip computer and outside temperature display	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Twin pod meters with oil pressure G-sensor displays	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Power windows and power door locks with auto-locking feature	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Remote keyless entry with trunk release	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Air conditioning with in-cabin microfilter	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Cruise control with illuminated steering-wheel-mounted controls	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Oversize glove compartment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Front seatback net pockets	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Overhead map lights	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Center console with adjustable cup holders	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Driver-side coin holder and upper dash storage	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Front door pockets	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Tilt steering column	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Variable intermittent windshield wipers	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Driver visor vanity mirror	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Passenger visor vanity mirror	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Dual illuminated visor vanity mirrors	<input checked="" type="checkbox"/> U1	<input checked="" type="checkbox"/> U2	
Two auxiliary 12-volt DC power outlets	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

	SE-R	SE-R SPEC V	
<b>SEATING/APPOINTMENTS</b>	6-way manual adjustable driver's seat (includes height adjustment)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	4-way manual front-passenger's seat	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Front sport bucket seats	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Black sport seat cloth with silver stitching and SE-R logos	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Leather-wrapped steering wheel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Leather-wrapped steering wheel with silver stitching	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Leather-wrapped manual shift knob	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Aluminum pedal pads	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Metallic-tone accents	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Height-adjustable 3-point front seat belts	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>SAFETY/SECURITY</b>	Nissan Advanced Air Bag System with dual-stage supplemental front air bags with seat belt and occupant-classification sensors	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Driver and front-passenger seat-mounted side-impact supplemental air bags	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Roof-mounted curtain side-impact supplemental air bags for front- and rear-seat outboard occupant head protection	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Vehicle Dynamic Control (VDC) <sup>5</sup>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Traction Control System (TCS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	3-point ALR/ELR passenger seat belt system (ELR for driver)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Front seat belts with pretensioners and load limiters	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Front-seat Active Head Restraints	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	LATCH System (Lower Anchors and Tethers for CHildren)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Child-safety rear door locks	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Zone Body construction with front and rear crumple zones	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Energy-absorbing steering column	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Hood-buckling creases	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Pipe-style steel side-door guard beams	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tire Pressure Monitoring System (TPMS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Nissan Vehicle Immobilizer System	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Vehicle Security System	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

- Standard
- Optional
- Part of SE-R Upgrade Package
- Part of SE-R Spec V Upgrade Package
- Accessory

<sup>1</sup> Driving is serious business and requires your full attention. Do not operate any devices connected to the USB or auxiliary audio input jack while driving. <sup>2</sup> Always give your full attention to driving. Avoid operating your iPod<sup>®</sup> in such a way that you can be distracted during vehicle operation. See dealer for details. iPod is a registered trademark of Apple Inc. All rights reserved. iPod not included. <sup>3</sup> Required XM Radio, XM NavTraffic and XM NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. XM NavTraffic available in select markets. XM Services available only to those at least 18 years of age in the 48 contiguous United States and D.C. Fees and programming subject to change. Subscriptions governed by XM Customer Agreement available at xmradio.com. ©2010 SIRIUS XM Radio Inc. SIRIUS, XM and all related marks and logos are trademarks of SIRIUS XM Radio Inc. and its subsidiaries. <sup>4</sup> The optional RearView Monitor is a convenience, but is not a substitute for proper backing procedures. Always turn and check that it is safe to do so before backing up. The RearView Monitor may not detect every object behind you. <sup>5</sup> VDC, which should remain on when driving except when freeing the vehicle from mud or snow, cannot prevent accidents due to abrupt steering, carelessness, or dangerous driving techniques. Always drive safely.

## PACKAGES

### SE-R UPGRADE PACKAGE

Nissan Navigation System with 5" color touch-screen monitor  
XM® NavTraffic<sup>1</sup>  
XM® Satellite Radio<sup>1</sup>  
RearView Monitor<sup>2</sup>  
Rockford Fosgate eight-speaker system, including two 8" subwoofers  
Power sliding glass moonroof with tilt feature  
Dual illuminated visor vanity mirrors  
Nissan Intelligent Key® keyless entry and ignition

### SE-R SPEC V UPGRADE PACKAGE

Nissan Navigation System with 5" color touch-screen monitor  
XM® NavTraffic<sup>1</sup>  
XM® Satellite Radio<sup>1</sup>  
RearView Monitor<sup>2</sup>  
Rockford Fosgate eight-speaker system, including two 8" subwoofers  
Power sliding glass moonroof with tilt feature  
Dual illuminated visor vanity mirrors  
Helical limited-slip differential

## SPECIFICATIONS

### ENGINE

QR25DE – 2.5-liter DOHC 16-valve 4-cylinder engine  
Horsepower – 177 hp @ 6,000 rpm (SE-R)  
200 hp @ 6,600 rpm (SE-R Spec V)  
Torque – 172 lb-ft @ 2,800 rpm (SE-R)  
180 lb-ft @ 5,200 rpm (SE-R Spec V)

### DRIVETRAIN

Front engine/Front-Wheel Drive  
Xtronic CVT® (Continuously Variable Transmission) with steering-wheel-mounted paddle shifters (SE-R)  
6-speed close-ratio manual transmission with dual-mass flywheel (SE-R Spec V)  
Optional: Helical limited-slip differential (SE-R Spec V)

### WHEELS AND TIRES

17" x 7.0" aluminum-alloy wheels  
P225/45VR17 all-season tires (SE-R)  
P225/45WR17 summer performance tires (SE-R Spec V)

### SUSPENSION AND BRAKES

Front: Independent strut suspension  
Rear: Torsion beam axle suspension with integrated rear stabilizer bar  
Front stabilizer bar (23.0 mm on SE-R, 25.0 mm on SE-R Spec V)  
Sport-tuned springs (SE-R)  
Sport-tuned suspension with lowered height, sport-tuned shocks and struts (SE-R Spec V)  
Reinforced upper cowl (SE-R Spec V)  
Trunk-mounted V-brace (SE-R Spec V)  
Vehicle-speed-sensitive electric power steering  
11.7" vented front disc/11.5" rear disc brakes (SE-R)  
12.6" vented front disc/11.5" rear disc brakes (SE-R Spec V)  
4-wheel Anti-lock Braking System (ABS)  
Electronic Brake force Distribution (EBD)

### WARRANTY

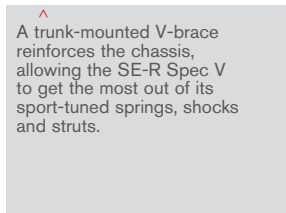
Every Nissan is backed by a 36-month/36,000-mile limited vehicle coverage and a 5-year/60,000-mile limited powertrain coverage. 2003-2011 Vehicles equipped with a Continuously Variable Transmission (CVT) also have a 10-year /120,000 mile CVT limited warranty extension. (For complete information, see your Nissan dealer and read the actual limited warranty.) For extra protection, you can also add Security+Plus®, the only extended service agreement approved by Nissan.

For more warranty information or questions on 2003-2010 vehicles equipped with a Continuously Variable Transmission please visit [www.NissanAssist.com](http://www.NissanAssist.com)

**Choose a dealer to buy your Nissan Sentra:**



SE-R Spec V features > fade-resistant 4-wheel disc brakes with massive 12.6" ventilated front rotors.



^ A trunk-mounted V-brace reinforces the chassis, allowing the SE-R Spec V to get the most out of its sport-tuned springs, shocks and struts.



< You're always dialed in. Every SE-R has twin pod meters – an oil pressure gauge and a G-meter to measure braking and acceleration.

<sup>1</sup> Required XM Radio, XM NavTraffic and XM NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. XM NavTraffic available in select markets. XM Services available only to those at least 18 years of age in the 48 contiguous United States and D.C. Fees and programming subject to change. Subscriptions governed by XM Customer Agreement available at [xmradio.com](http://xmradio.com). ©2010 SIRIUS XM Radio Inc. SIRIUS, XM and all related marks and logos are trademarks of SIRIUS XM Radio Inc. and its subsidiaries. <sup>2</sup> The optional RearView Monitor is a convenience, but is not a substitute for proper backing procedures. Always turn and check that it is safe to do so before backing up. The RearView Monitor may not detect every object behind you.

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